



Mahr | MarConnect - Data transmission

New features in MarCom 5.4-0

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New measuring devices

- Millimess 2000 W(i), 2001 W(i)
- Digimar 817 CLT
- Millimar C 1202 with Firmware v.:1.1.0.0
- MarSurf M310 Interface modified

Parameterize measuring	instruments			×			
	annel strument	01 Millimess 2000Wi	~ i ~				
i-RF2 De	vice no.	d 01 002					
Part number	• xxxxxxxx	Serial number	XXXXXXXXXX	Version 1			
Settings Device p	arameters Tra	ansfer to					
Preset	+005,40	0 mm					
Tolerances	Lower -000,40	Upper 0 +000,400 mn	n (<-> < 0.8)				
Warning limits O 0% inner measurement 0% outer measurement Image: 0% outer measurement 0% O 20% O 30%							
Factor +1,000							
Resolution 0000.001 v mm							
Auto off							
Input lock for men	u settings Loc	k for key functions					
Key lock (lock/	unlock)	PRESET set	🗌 Key delay				
mm/inch (unit))	Factor	Touch sensit	ivity (SEnS)			
Resolution		OFF (sleep mode)	Factory sett	ings (FA-SET)			
TOL set		Direction of measurer	nent (dir	~Reset			
Reimport				Send			
R			<u>о</u> к	<u>C</u> ancel			



Additional data

 Manual sorting of the transmission sequence of the measured value and additional data using "Drag and Drop".

ogram Measuring instr	uments Se	ttings ?			
2 USB devices	Des Instr	Password protected	e	Data request via Transfer to	
÷ д	Milli	Load Save		Request: Key: F2	
ISB1	Millim DK-U	Save As	ivice	Excel: Default.xlt/Tabelle1/L,1	
()	Cali	RF	ł.96	Request: Key: F6	
-RF1	i-RF (COM Excel		Excel: Default.xlt/Tabelle1/A,2	
	40 E	Keyboard code		Request: Key: F2	ABS
-RF3	Micro i-RF (Additional data Emulation of interface box		Excel: Default.xit/Tabelle1/D,2	
((•))	200	Autostart	·	Request: Key: F7	0
-RF2	Millim i-RF (Acoustic signal		Excel: Default.xlt/Tabelle1/K,47	PRE





Two additional selectable keys to call up the measured value from the measuring device via the keypad.

- ← Left arrow key
- \rightarrow Right arrow key

Parameterize measuring instruments X						
Channel Instrument ECO Description	01 Micromar 40EWRi 40 EWRi 01	~				
Part number 4157120	Serial number	71120001	Version 8			
Settings Device parameters Tran	sfer to					
Data request via	Keyboard	✓ F2	~			
Zero Origin Absolute Skip measuring value	None ABS button None	F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12 Page up Page down <- ->	L.S			
		ОК	Cancel			



Password protected

- **"Load"** of saved configuration has been taken out of password protection.
- Therefore, it is possible to load different saved configurations when password protection is enabled.
- The settings cannot be changed as long as the password protection is active.

rogram measuring instrum	ients set	ings .			
2 USB devices		Password protected	е	Data request via	
	Instr	Load		Transfer to	
÷	Milli	Save		Request: Key: F2	
	Millim	Save As			
ISB1	DK-U	Measuring station no	evice	Excel: Default.xlt/Tabelle1/L,1	
	Cali	RF		Request: Key: F6	
	MarC	COM			
-RF1	i-RF (Excel		Excel: Default.xlt/Tabelle1/A,2	
	40 E	Keyboard code		Request: Key: F2	AB
	Micro	Additional data			
-RF3	i-RF (Emulation of interface box		Excel: Default.xlt/Tabelle1/D,2	
	200	Autostart	>	Request: Key: F7	0
	Millim	Language	•		
-RF2	i-RF (🧹	Acoustic signal		Excel: Default.xlt/Tabelle1/K,47	PR



Measuring instruments – Automatic update

- All USB ports at the PC are scanned in short time intervals, so that the plugging in or unplugging of measuring devices via USB cable is detected and the device list is updated.
- The "Automatic update" function can be deactivated by clicking on the menu item.
 ✓ = Automatic update is active
- If "Automatic update" is deactivated, you have to click on "Refresh" in the menu "Measuring instruments" when a measuring instrument is plugged in or unplugged via USB cable in order to update the device list of the connected measuring instruments.

	MarC	om Professional (Test-4 Messmittel.MCC)		_	
	Program	Measuring instruments Settings ?			
ļ	<u></u> 2ι	Previous step Reset measurement cycle	Measured value Status	Data request via Transfer to	
: 	usr1	Previous Next	 No answer from device 	Request: Key: F2	
		Edit Request value	9 5.40	Request: Key: F6	
	i-RF1	Add RF device > Delete RF device	🖉 ок	Excel: Default.xlt/Tabelle1/A,3 Request: Key: F2	
		Delete all RF devices Refresh	4.665		ABS
	I-RF3	 Automatic update 	UK	Excel: Default.xlt/Tabelle1/D,4	
	(((••)))	ZUUUWI Millimess 2000Wi	•	Request: Key: F7	0
,	i-RF2	i-RF 01002	🥝 ок	Excel: Default.xlt/Tabelle1/K,47	PKE



Online help

- **New:** The operating instructions is now completely integrated as online help in MarCom.
- The online help can be called up in the different windows by clicking on the icon
- It will automatically display the description that matches to this window.





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